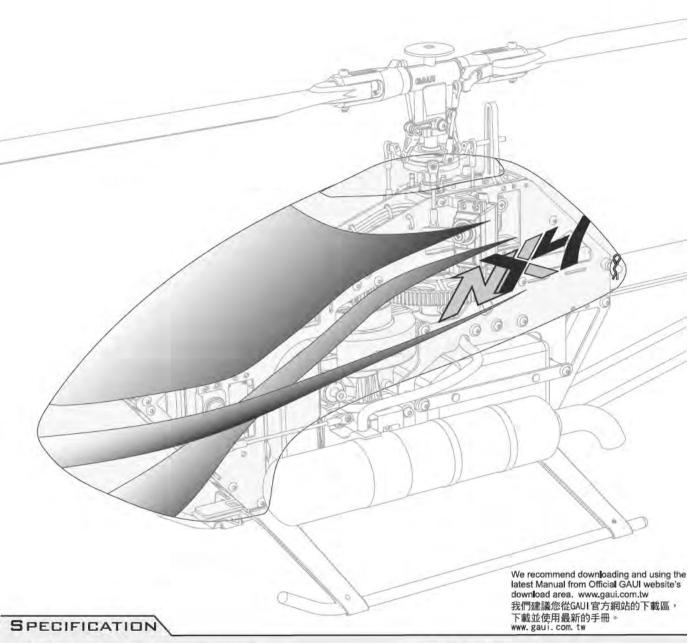


V1.0.2



- Factory configured CNC torque tube and tail boom assembly.
- . Indexed holes on Main Shaft Bearing Blocks allow precision fit with minimal freeplay.
- . One piece CNC open tail box for maximum gear protection.
- · New lightweight push rod control.
- High precision CNC aluminium rotor head assembly for superior 3D performance.
- · Precisely tuned servo blocks for various brand of servos.
- . New ultra-rigid CF frame assembly. 100% carbon fiber frame plates.
- · New CCPM control system for precision accuracy to enhance hovering and 3D flight control.
- · Extreme 3D performance with explosive power.
- · New high-rigid lightweight brace.
- . Streamlined FRP canopy, with simple front canopy clip.
- · Applicable O.S. 37 engine.

- . Length (with canopy): 900mm
- Height: 315 mm
- · Width: 165mm
- Main Blade Length; 425 ~ 460mm
- Tail Blade Length: 70 ~ 77mm
- Main Rotor Diameter: 972 ~1007mm
- Tail Rotor Diameter: 222mm
- \bullet Weight: 1988g $\pm 3\%$ (with engine and electronics, no fuel)
- · Gear Ratio: 7.06: 1: 4.36
- Tank Capacity: 220cc / 9oz
 Servos: Mini



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Thank you for purchasing **GAUI** High Performance RC Helicopter from Tai Shih Hobby Corporation (TSH). We hope you will enjoy the joy of flight.

威謝您購買泰世科技出品的 GAUI ∠>>≤ 高性能遙控直升機,我們希望您可以盡情享受飛行的樂趣。

In order to understand full assembly sequences, this instruction manual will show the assembly information of this model, even though some elements are supplied as pre-assembled. Please refer to it when carrying out maintenance or replacing parts.

為了要讓使用者詳細瞭解組裝順序,即使有些部件已經預先組裝完成, 本說明書將提供這台遙控模型的組裝資訊。同時,敬請參閱保養與主要零件更換資訊。

CAUTION: This radio controlled helicopter is not a toy.
The product is not suitable for children under 14 years of age.

警告:這台遙控直升機不是玩具。

SAFETY PRECAUTIONS

This kit includes some pre-assembled components. Please check for any loose screws and tighten them before you proceed with assembly.

You are responsible for assembly, safe operation, maintenance, inspection and adjustment of the model.

Before beginning assembly, please read these instructions thoroughly.

Check all parts. If you find any defective or missing parts, contact your local dealer or **GAUI** TSH distributor.

Before you proceed to RC helicopter activity, please check and follow thoroughly the related regulation of aero modeling in your country/region.

安全資訊與注意事項

這台遙控模型包含預先組合完成的部件。

在進行組裝之前,請仔細檢查這些預先組裝部件上的所有螺絲均有仔細鎖緊。 您有完全的責任對於這台遙控模型的組裝,安全操作,保養,檢查與調整。 請先檢查所有的零件,如果發現任何不良品,遺失品,請向模型店或是當地的 泰世代理商連絡。

在您進行遙控直升機活動時,請先詳細瞭解與遵守當地遙控模型的相關法規。



LIABILITY DISCLAIMER

This product is for a radio controlled (RC) helicopter.

Improper operation, maintenance or assembly can potentially cause a RC helicopter to pose a danger to persons or objects including but not limited to the possibility of causing serious physical injury and even death.

Moving components can present a hazard to operators, and anyone or anything that could be in the flying area of the RC helicopter.

Under no circumstance should a minor be allowed to operate this RC helicopter without the approval, monitor and direction of his parent or legal guardian who takes full responsibility for all of the minor's actions.

This product is intended for being operated by experienced mature radio control helicopter pilots under controlled safety conditions and on locations properly authorized and setup for safe flying and away from other people.

Do not operate an RC helicopter within the vicinity of residences, trees, electrical power lines during inclement weather or near crowds of people.

The manufacturer and/or its distributors assume no responsibility or liability whatsoever for any damages including but not limited to ones generated by incidental or consequential damages.

The operator of the helicopter assumes all responsibility and liability that results from the correct or incorrect operation of the helicopter.

After leaving its facilities, the manufacturer has no way of maintaining control or monitor over the assembly, maintenance and/or operation of the helicopter.

免責聲明

本產品是無線遙控的直升機。

不當的操作,保養或是組裝有可能導致遙控直升機對於人身或是物品造成危險。 包括,但是不局限於對於人體產生嚴重傷害甚至死亡的可能性。

所有的移動部件可能對於操作的使用者,旁人或是這台遙控直升機飛行場的 任何人或物品產生傷害。

未成年的人如果要操作這台遙控直升機需要父母或是監護人的同意,

並在監督與指導下才能進行操作並遠離周遭障礙物及人群等,其父母或是監護人 需負起所有責任與法律責任。

以下場合與情況禁止操作遙控直升機:居家房屋附近、天候不佳時、非空曠區域、 樹木、電線竿等場合或是人群附近。

製造廠商與其經銷商都不對於所有的傷害,包含但是不局限於偶然或是連續發生的 傷害負擔任何責任。

本產品的使用者要對於正確地或是不正確地操作的結果需負擔所有責任與法律責任。 本產品一但離開製造廠商的控制範圍外,

製造廠商無法對於下列事項保持監督與控管:

組裝,保養,維修與操作這台遙控直升機。



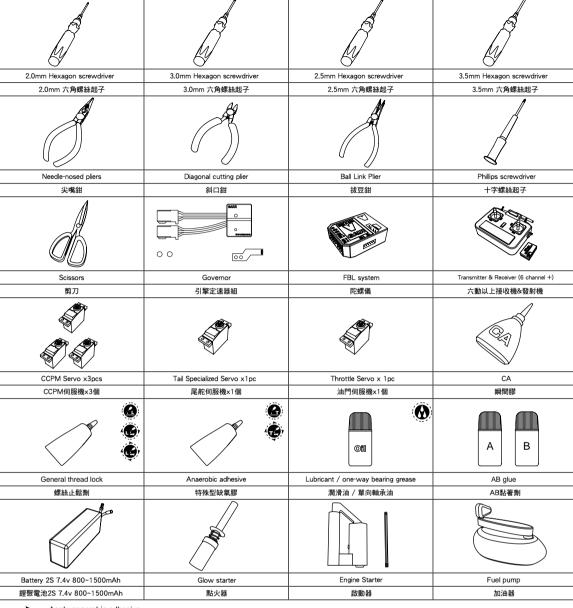
For United States market, The Academy of Model Aeronautics (AMA) is a national organization representing modelers in the United States. Please refer the National Model Aircraft safety code from Academy of Model Aeronautics. And we've partially reprinted rules that are especially pertinent for radio controlled flight as below:

RADIO CONTROL

- 1. All pilots shall avoid flying models over unprotected people.
- 2. I will complete a successful radio equipment ground-range check in accordance with the manufacturer's recommendations before the first flight of a new or repaired aircraft.
- 3. At all flying sites a safety line or lines must be established, in front of which all flying takes place. Only personnel associated with flying the model aircraft are allowed at or in front of the safety line. In the case of air shows or demonstrations a straight safety line must be established.
 - An area away from the safety line must be maintained for spectators. Intentional flying behind the safety line is prohibited. (See AMA Document #706 for Recommended Field Lavout.)
- 4. I will operate my model aircraft using only radio-control frequencies currently allowed by the Federal Communications Commission (FCC). Only individuals properly licensed by the FCC are authorized to operate equipment on Amateur Band frequencies.
- 5. I will not knowingly operate my model aircraft within three (3) miles of any preexisting flying site without a frequency-management agreement. (See AMA Document #922 for Testing for RF Interference, See AMA Document #923 for Frequency Management Agreement.)
- 6. With the exception of events flown under official AMA Competition Regulations rules, excluding takeoff and landing, no powered model may be flown outdoors closer than 25 feet to any individual, except for the pilot and the pilot's helper(s) located at the flight line.
- 7. Under no circumstances may a pilot or other person touch a model aircraft in flight while it is still under power, except to divert it from striking an individual. This does not apply to model aircraft flown indoors.
- 8. Radio-controlled night flying requires a lighting system that provides the pilot with a clear view of the model's attitude and orientation at all times.
- 9. The operator of a radio-controlled model aircraft shall control it during the entire flight, maintaining visual contact without enhancement other than by corrective lenses that are prescribed for the pilot. First-Person View (FPV) flying may only be conducted in accordance with the procedures outlined in AMA Document #550.

These special codes and appropriate documents may be obtained either from the AMA Web site at www.modelaircraft.org or by contacting AMA headquarter.

Academy of Model Aeronautics 5151 East Memorial Drive Muncie, IN 47302 Phone (800) 435-9262 Fax (765) 741-0057





Apply anaerobic adhesive. Be certain to tighten screw and apply thread lock.

特殊型缺氧膠 務必鎖緊螺絲並確認上膠



Apply AB glue 使用AB黏著劑



Assembly package 組裝對應號碼



Apply general thread lock. Tighten screw and apply thread lock.

一般型止鬆劑 鎖緊螺絲並確認上膠



Apply general thread lock. Be certain to tighten screw and apply thread lock. 一般型止鬆劑 務必鎖緊螺絲並確認上膠



Danger: High level of attention must be taken during assembly. Action during assembly might be hazardous. Extreme care should be taken to avoid injury.

險: 組裝過程中請小心安裝並注意 此危險程度可能造成安全性漏洞 導致人為傷害。



Apply general thread lock.
一般型止鬆劑



Apply anaerobic adhesive. 使用特殊型缺氧膠。



Apply CA glue 使用瞬間黏著劑

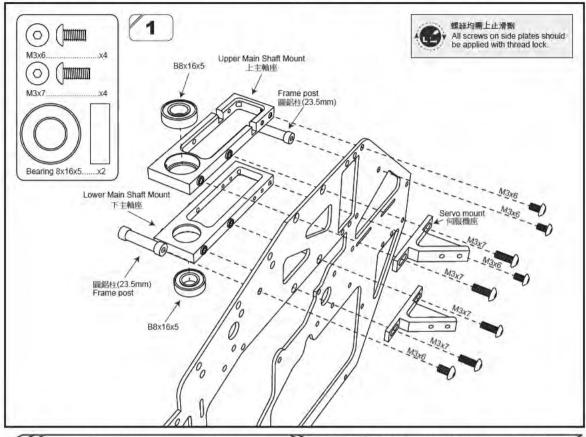


Apply lubricant 依個人需求使用潤滑油。

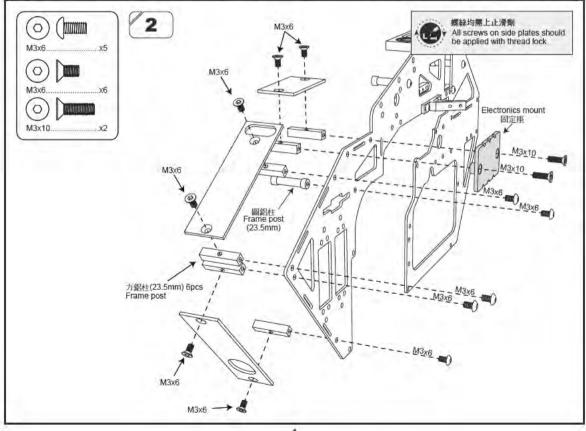
Make sure to assemble the parts as shown in figure above. Incomplete or incorrect assembly may cause control failure during flight.

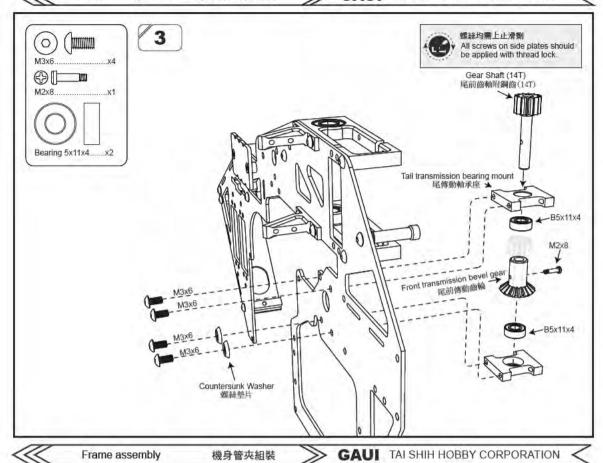
以上圖示,於組裝時請確實注意,避免組裝後試飛造成失控零件鬆脫等情況發生。

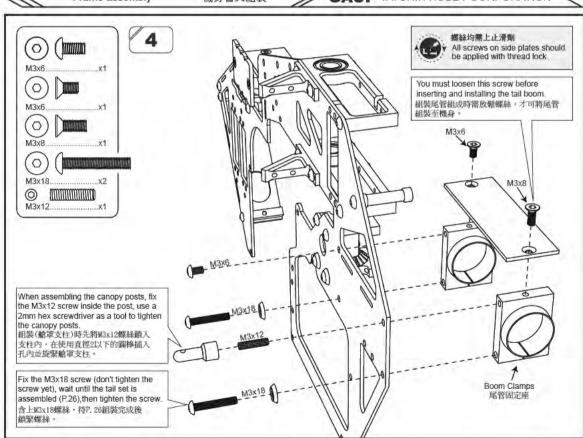
Pillar	P(Dia.out)x(Length)		
P-柱狀體	P(外径)X(長度)X(實心柱)		
N-Nut	N(Dia.out)x(Width) L-Lock nut		
N-螺母	N(外徑)X(長度)		
W-Washer	W(Dia.in)xDia.out)x(Thickness)		
W-華司	W(內径)X(外径)X(厚度)		
P-tube	P(Dia.in)x(Dia.out)x(Length)		
P-柱狀體	P(內徑)X(外徑)X(長度)		
B-Bearing	B(Dia.in)x(Dia.out)x(Thickness)		
B-軸承	B(內徑)X(外徑)X(厚度)		
Ø-TapScrew	Ø(Dia.out)x(Length)		
Ø-粗牙螺絲	Ø(外径)X(長度)		
M-Machine Screw	M(Dia.out)x(Length)		
M-公制螺絲	M(外径)X(長度)		

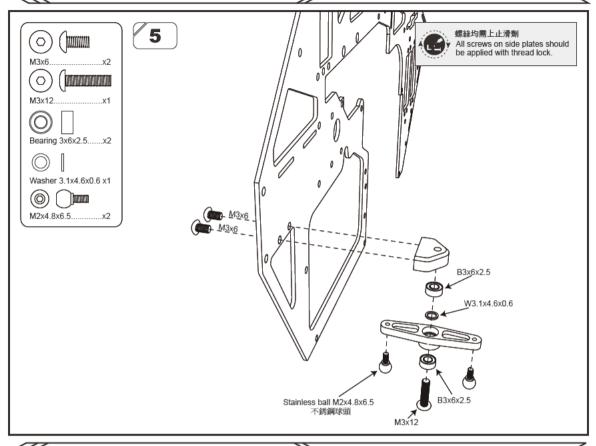


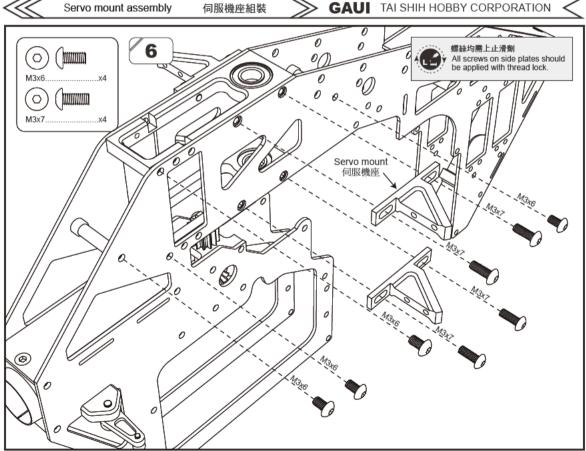
機身隔板組裝 **GAUI** TAI SHIH HOBBY CORPORATION Main frame assembly

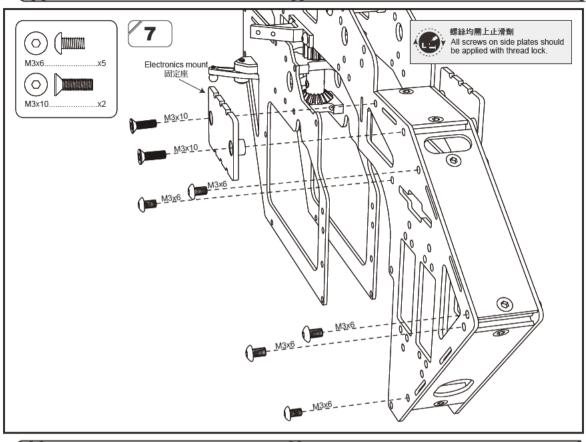


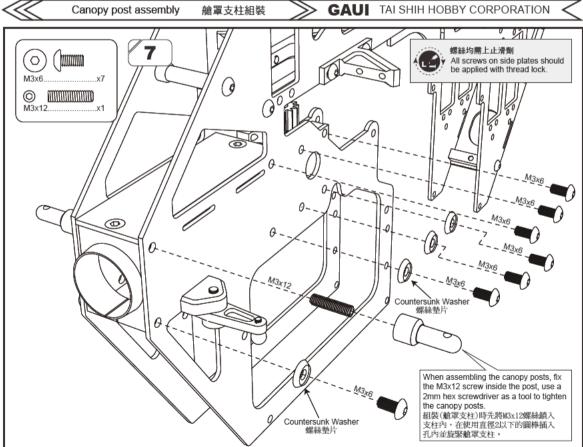












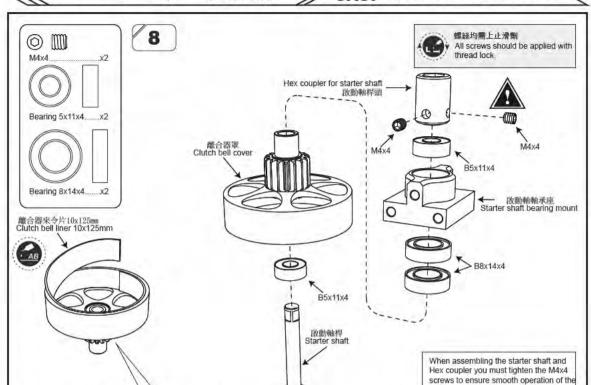
Use AB glue to fix the clutch bell liner inside Clutch bell

使用AB黏著劑將來令片緊密黏合於離合器罩上。

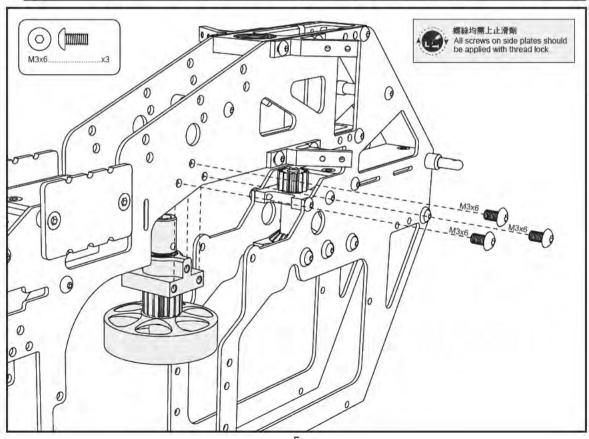
starter shaft.

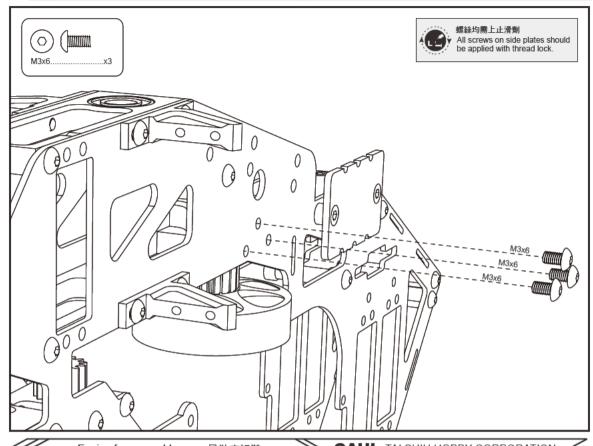
保持轉動順暢。

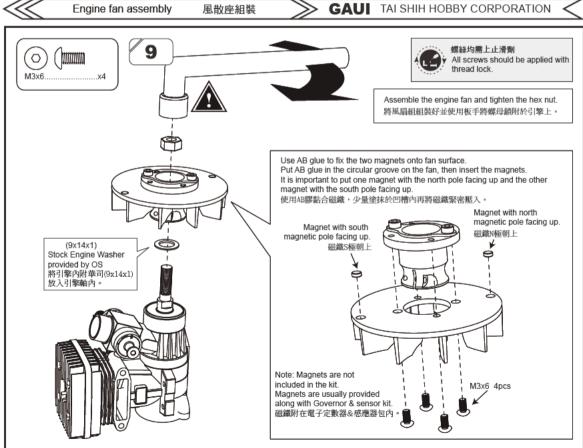
組裝啟動軸桿頭務必鎖緊M4x4螺絲・並



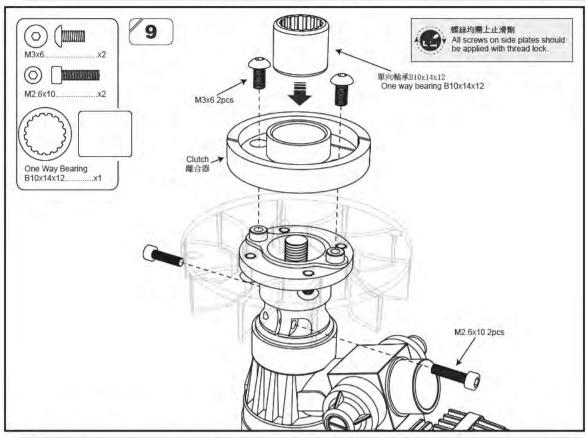
Clutch bell assembly-2 離合器罩組裝-2 SAUI TAI SHIH HOBBY CORPORATION





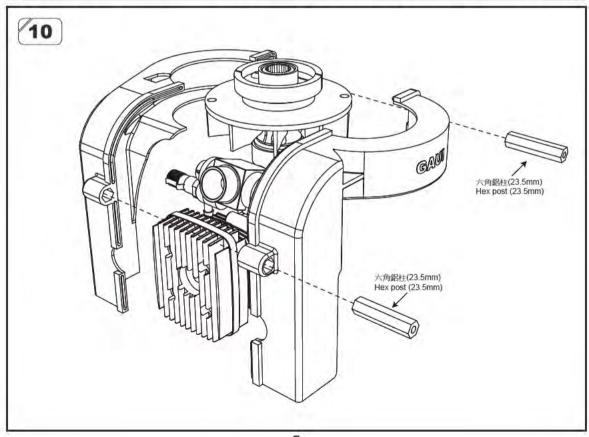




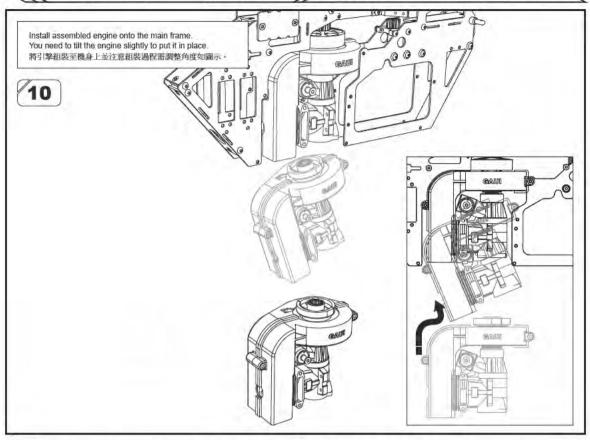


Engine cover assembly 引擎罩組裝

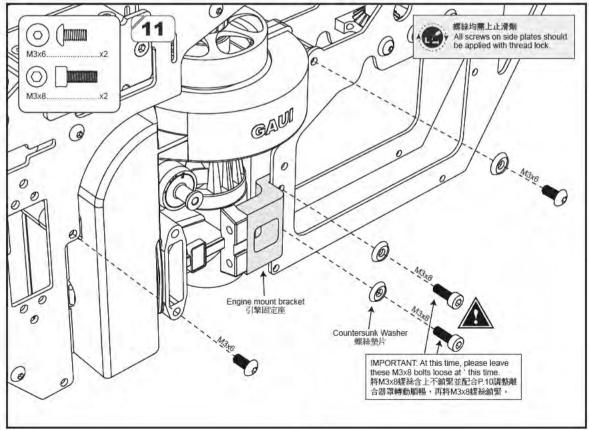
GAUI TAI SHIH HOBBY CORPORATION



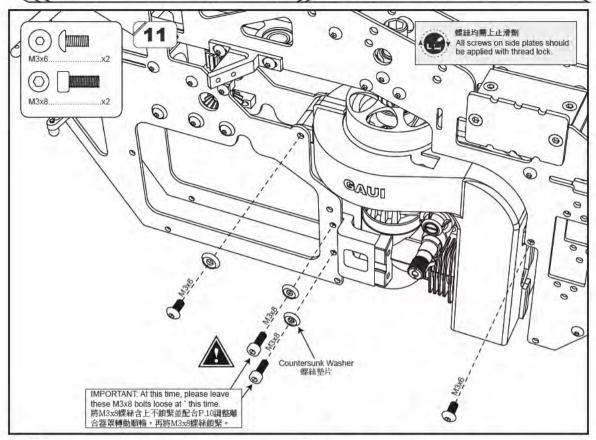




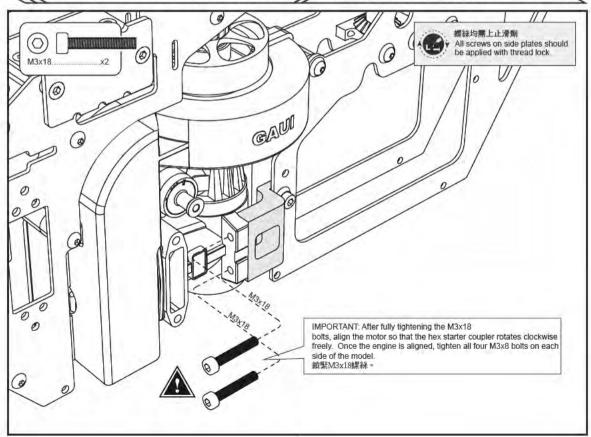


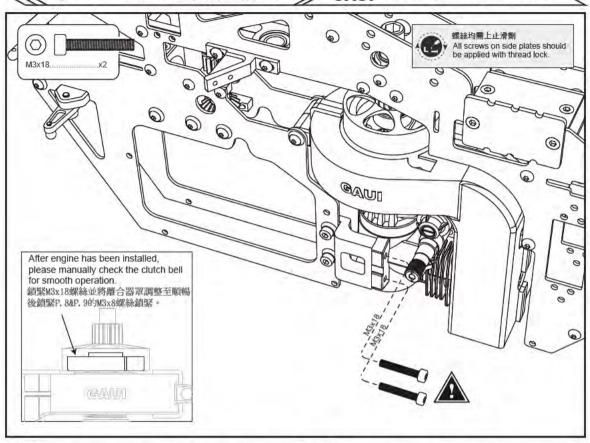


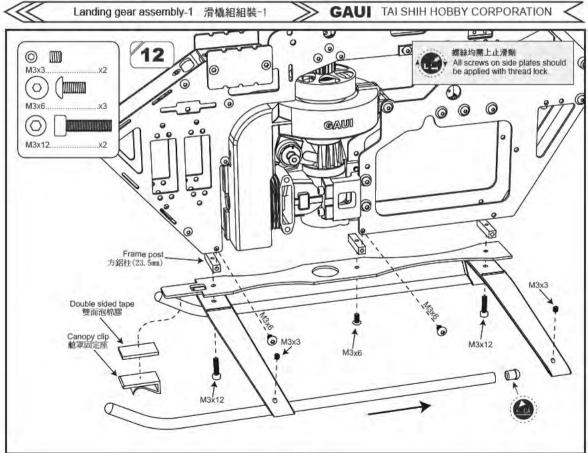




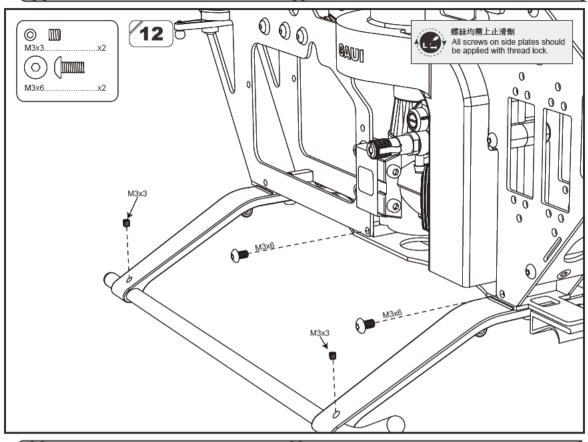
Engine bracket mount assembly 引擎固定座組裝 SAUL TALSHIH HOBBY CORPORATION



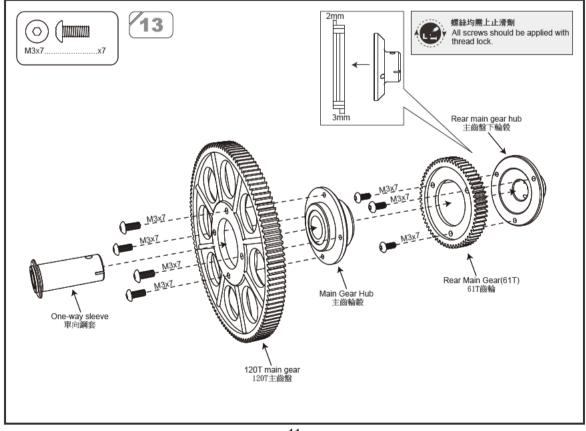




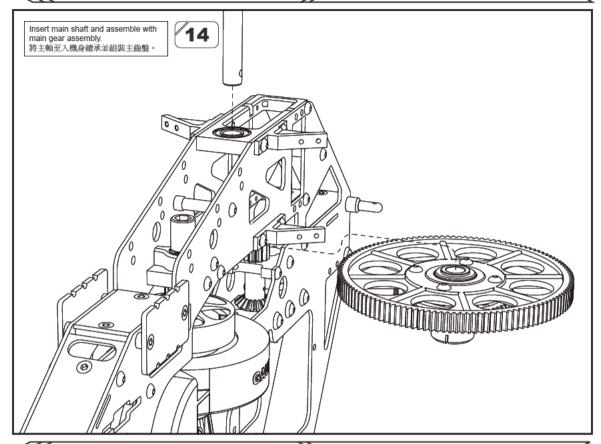




Main gear assembly-1 主齒盤組裝-1 SAUL TAI SHIH HOBBY CORPORATION



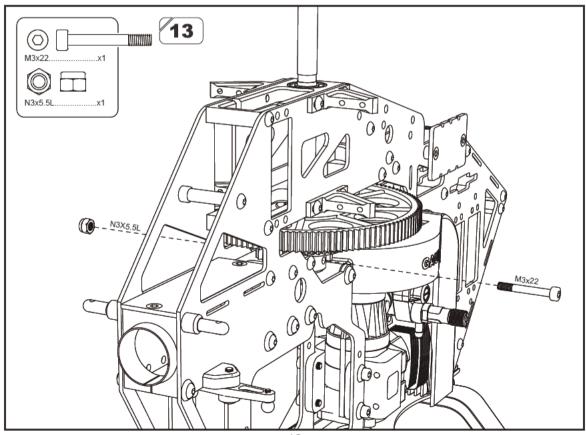


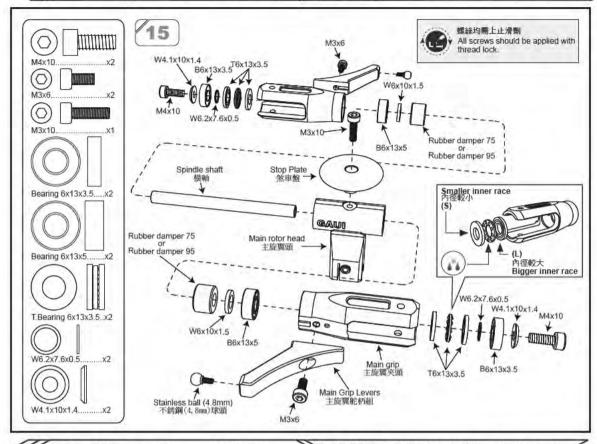


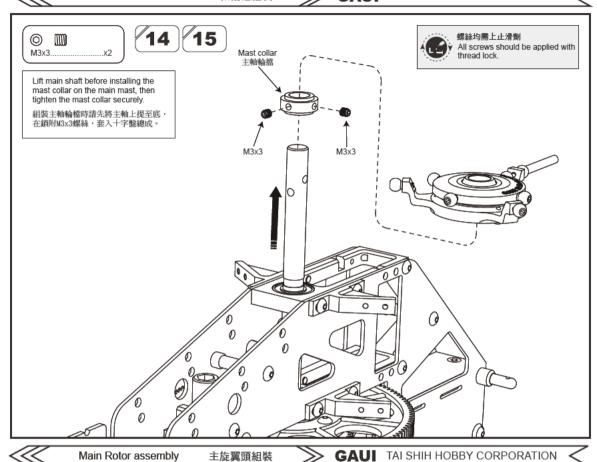
Main gear assembly-3

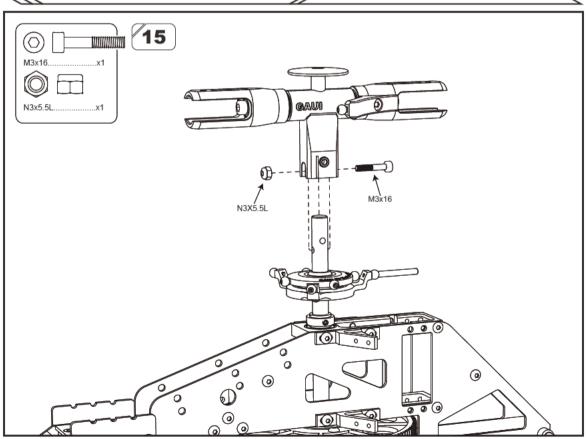
主齒盤組裝-3

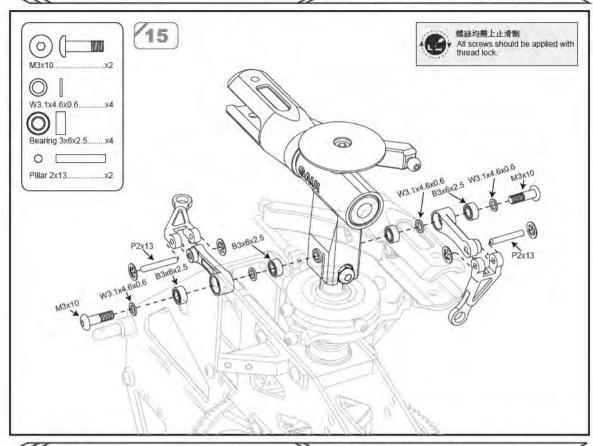
GAUI TAI SHIH HOBBY CORPORATION

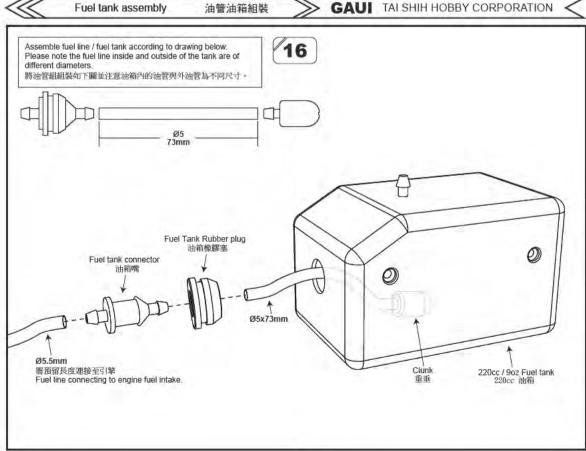


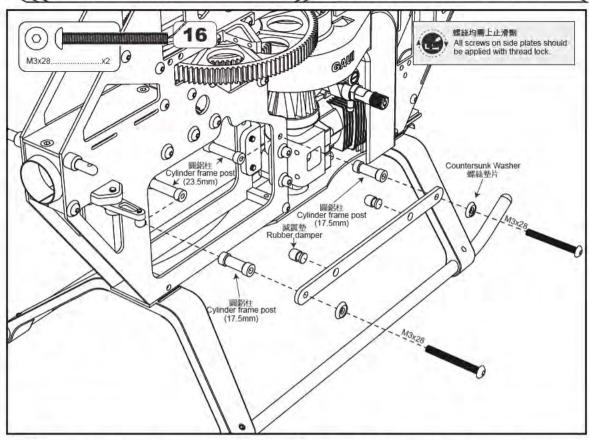








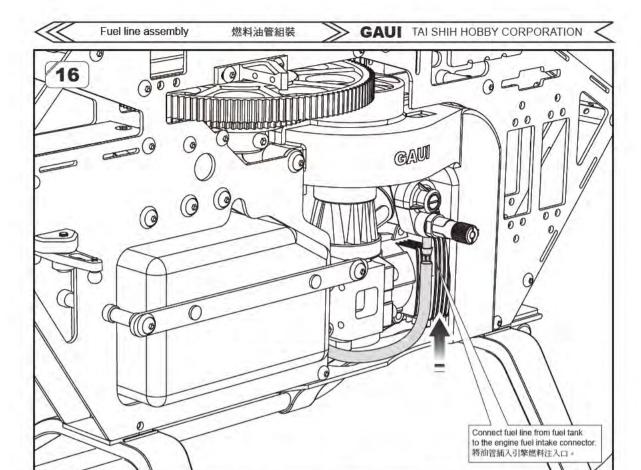


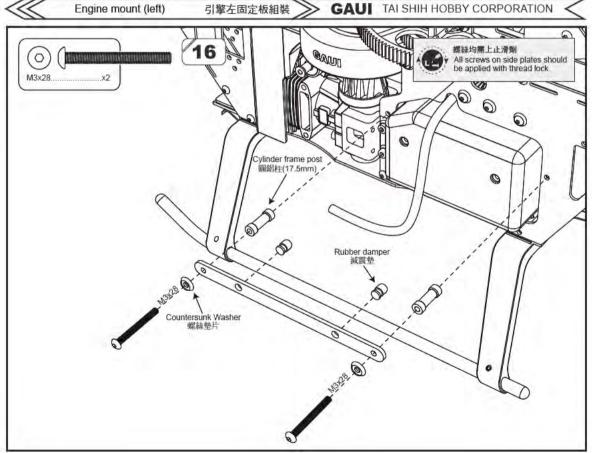


fuel tank assembly

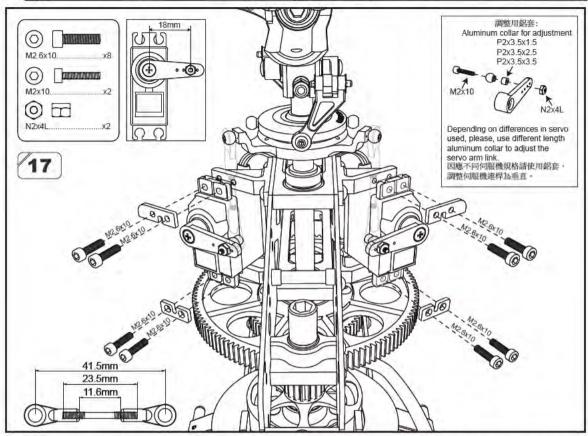
油箱組裝

GAUI TAI SHIH HOBBY CORPORATION

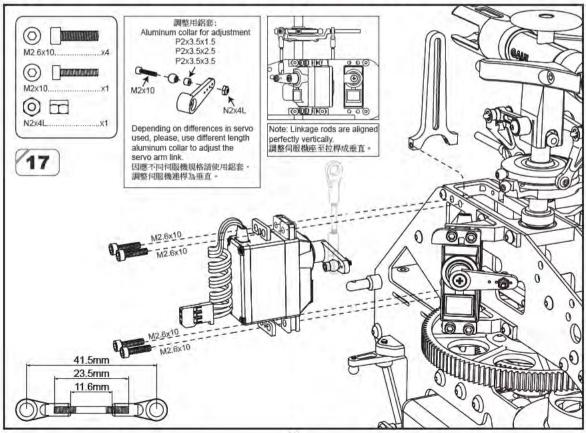


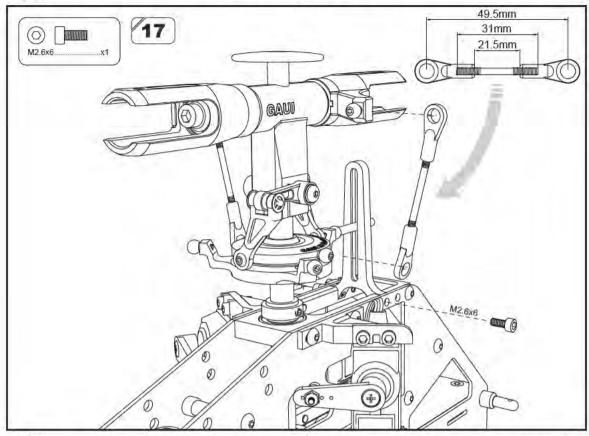




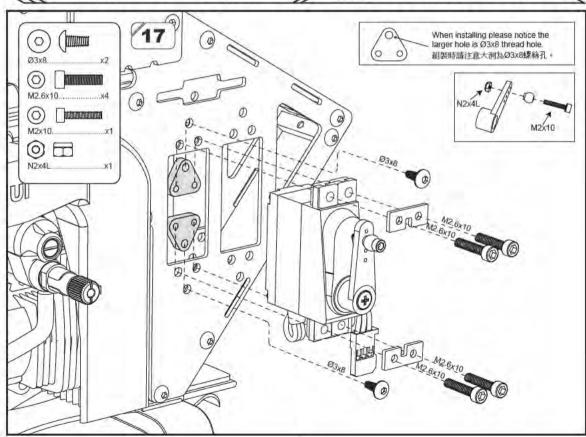




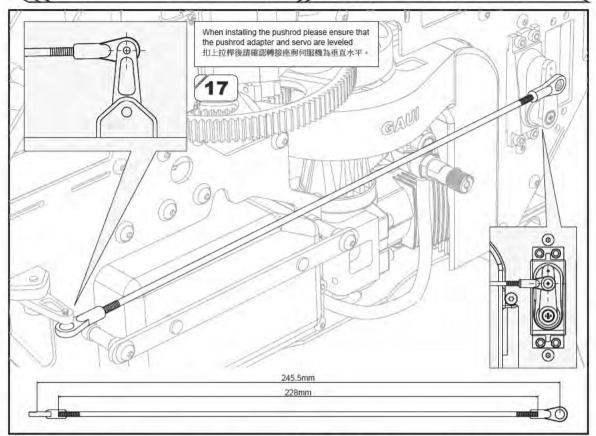




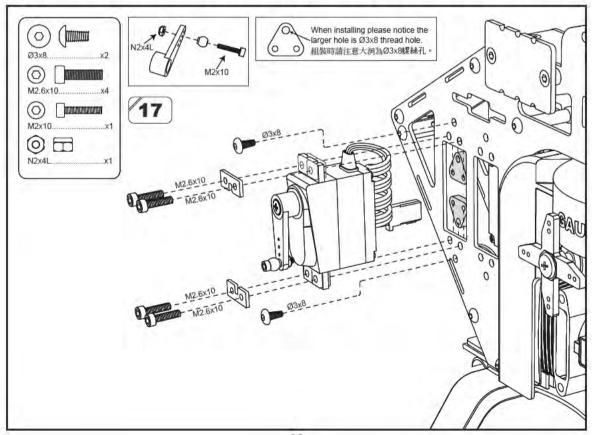
GAUI TAI SHIH HOBBY CORPORATION Tail servo assembly 尾舵伺服機組裝

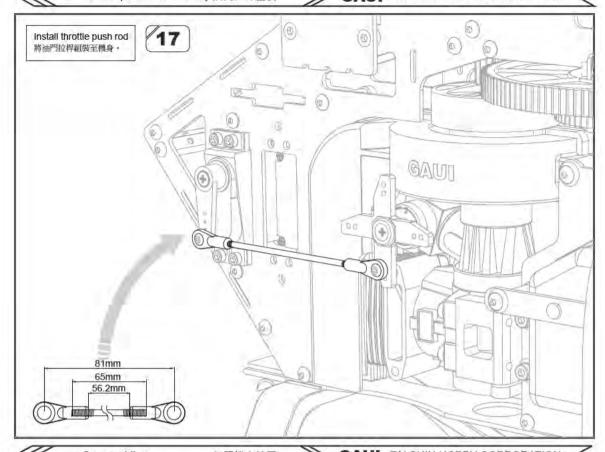


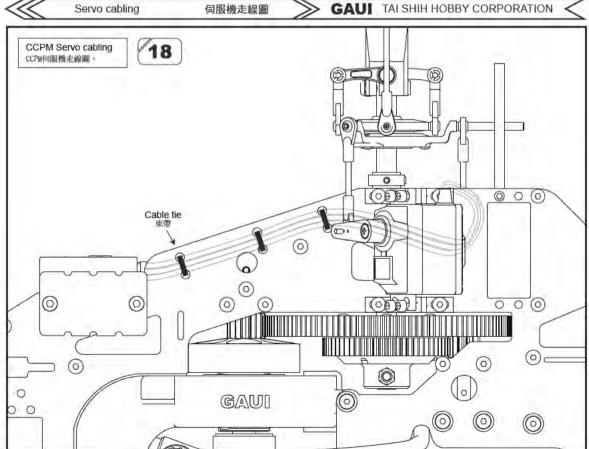


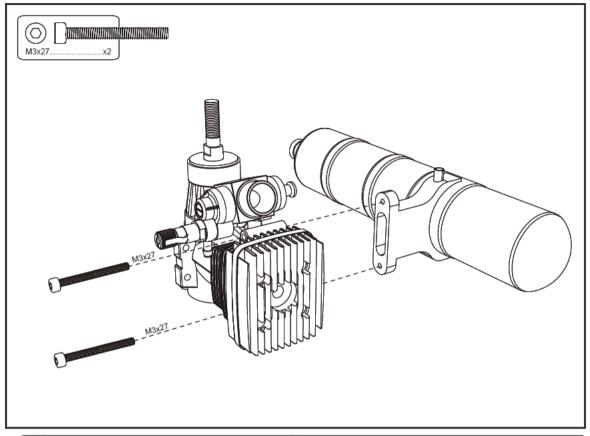




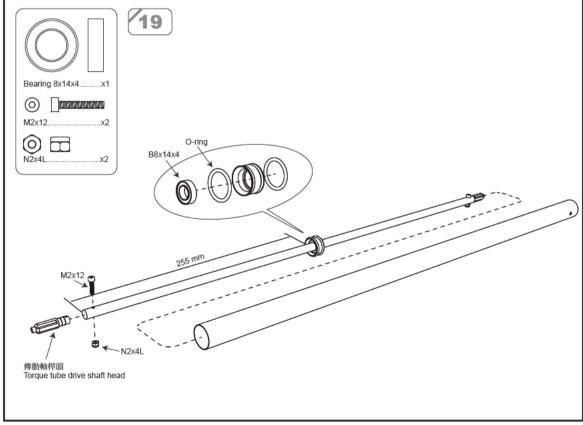


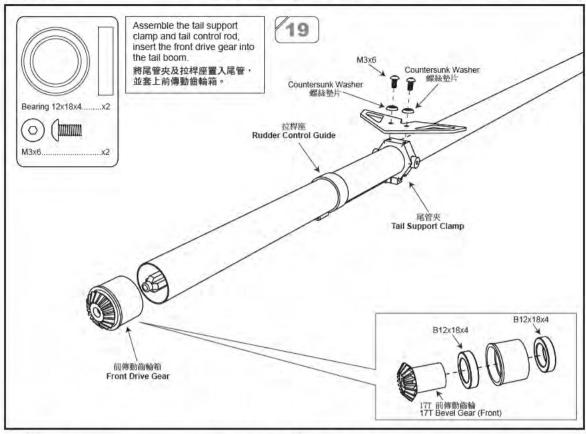




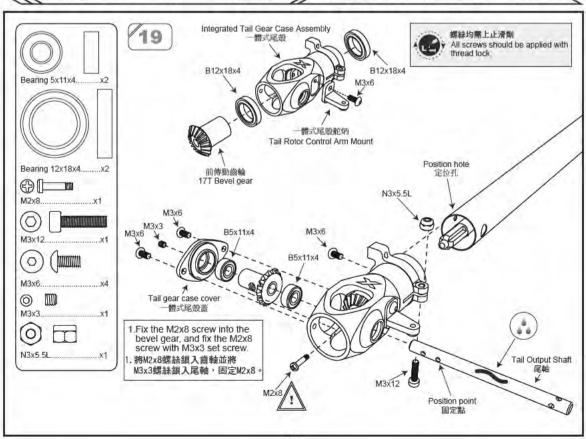


SAUI TAI SHIH HOBBY CORPORATION Tail transmission assembly-1 傳動尾管組裝-1

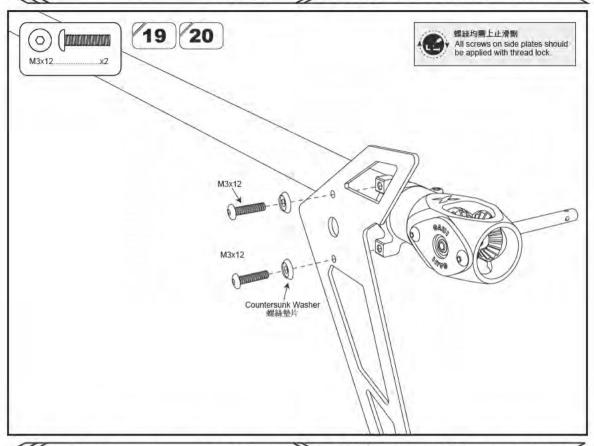


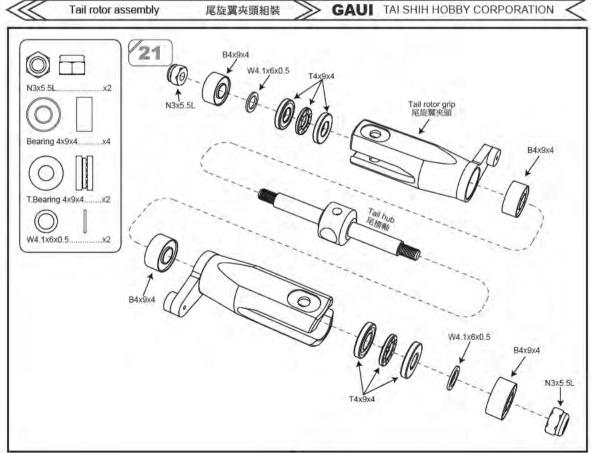


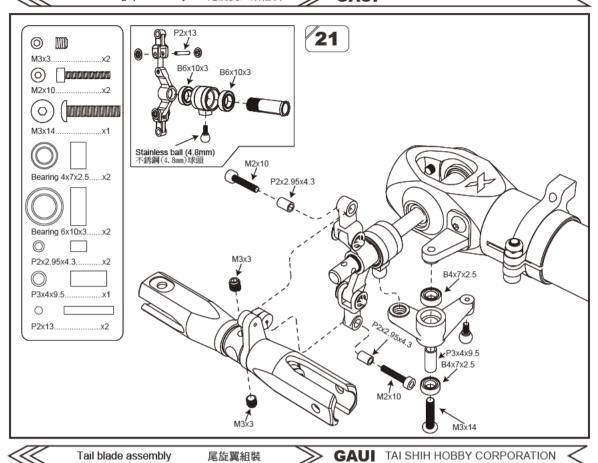


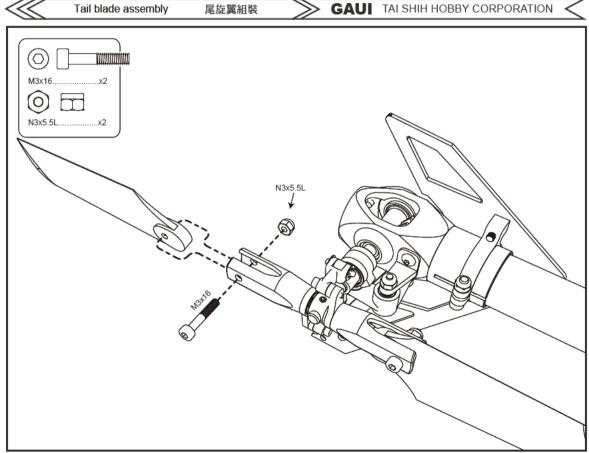


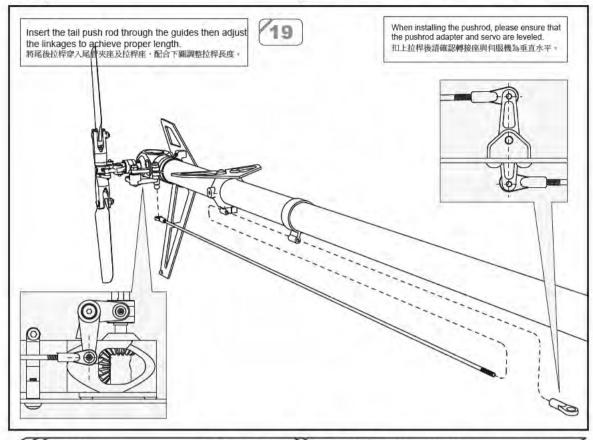












Tail transmission assembly

尾傳動總承組裝

GAUI TAI SHIH HOBBY CORPORATION

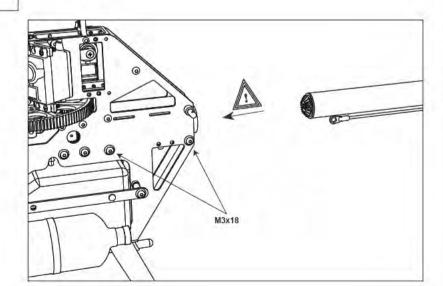
1.Insert the tail boom, make sure the gear mesh is approximately 0.1mm.

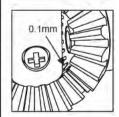
2. Tighten M3x18 screws to lock tail boom in place (P.2, M3x18 was not tightened).

1. 將傳動尾管置入機身並確認

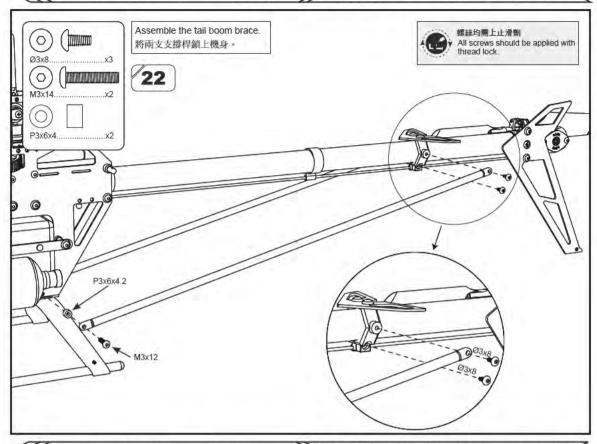
- 齒隙約0.1mm。
- 2. 鎖緊P. 2頁的M3x18螺絲



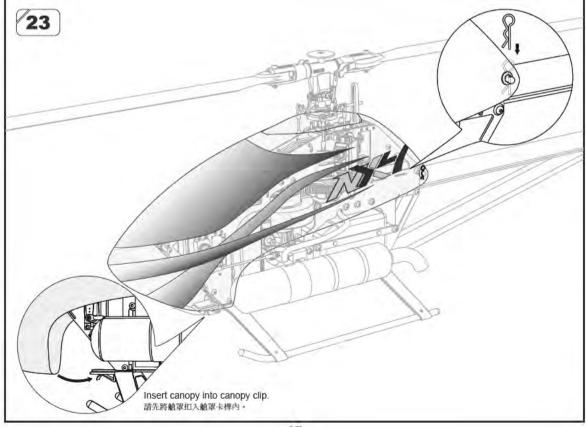


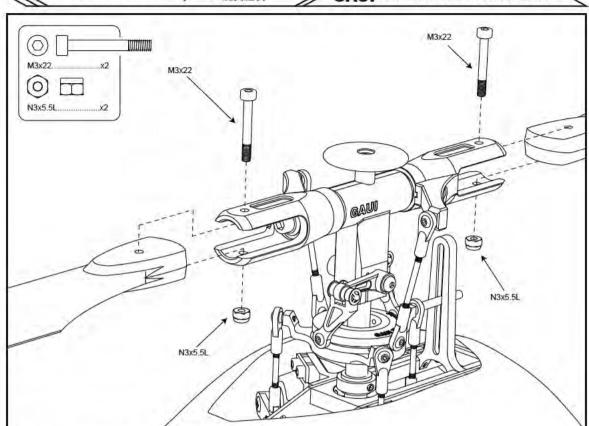




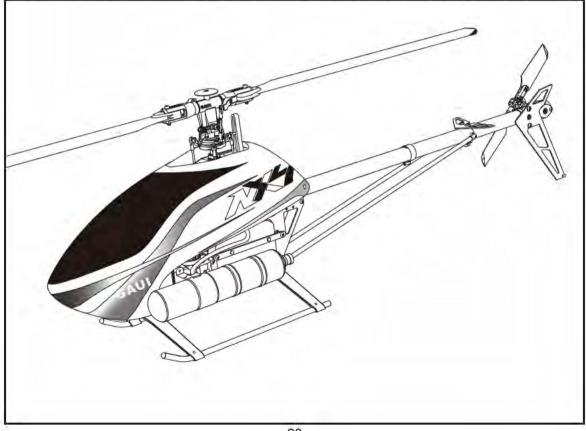








NX4 assembled view 完成示意圖 SAUI TAI SHIH HOBBY CORPORATION



313031	NX4 CNC煞車盤(電鍍黑)	NX4 CNC Stop Plate (Black anodized)	
313032	NX4 CNC 主旋翼頭(電鍍黑)	NX4 CNC Main Rotor Yoke Set (Black anodized)	
313033	NX4 CNC主旋翼夾頭(電鍍黑)	NX4 CNC Main Grip Set (Black anodized)	
313034	NX4主旋翼舵柄組(電鍍黑)	NX4 CNC Main Grip Levers (Black anodized)	
313035	NX4 剪型臂組(電鍍黑)	NX4 Washout Arm Assembly (Black anodized)	
313036	NX4 兩槳旋翼頭總成(8mm主軸用)	NX4 2Blade Rotor Head Ass'y(for 8mm Mast)	
313037	NX4 CNC十字盤(電鍍黑)	NX4 CNC Swashplate (Black anodized)	
313038	NX4主軸輪擋	NX4 Mast Collar Set	
313039	NX4一體成型尾殼座組(電鍍黑適用軸傳版)	NX4 CNC Integrated Tail Gear Case(Black anodized & Shaft version)	
313040	NX4 CNC尾旋翼夾頭附止推軸承(5mm尾軸用)	NX4 CNC Tail Rotor Grips with Thrust Bearings(for 5mm tail output shaft)	
313041	NX4尾旋翼頭	NX4 Tail Hub Set	
313042	NX4 CNC螃蟹夾組(5mm尾軸用)	NX4 CNC Tail Pitch Slider Set(for 5mm tail output shaft)	
313043	NX4 單向鋼套	NX4 One-way sleeve	
313044	NX4尾前齒軸附鋼齒(14T)	NX4 Gear Shaft (14T)	
313045	NX4 啓動軸桿	NX4 Starter shaft	
313046	NX4離合器罩	NX4 Clutch bell cover	
313047	NX4離合器	NX4 Clutch	
313048	NX4主軸座組	NX4 Main shaft mount	
313049	NX4引擎固定座	NX4 Engine mount bracket	
313050	NX4 CNC 尾傳動軸承座	NX4 CNC torque tube bearing mount	
313051	NX4 啓動軸軸承座(陽極亮銀)	NX4 Starter shaft bearing mount (silver anodized)	
313052	NX4 CNC尾管固定座(亮銀)	NX4 CNC Boom Clamps (Silver anodized)	
313053	NX4 拉桿轉接器	NX4 Push-rod adapter	
313054	NX4 伺服機座	NX4 Servo mount	
313055	NX4 離合器座	NX4 Clutch mount	
313056	NX4主齒輪轂附單向軸承	NX4 Main Gear Hub with One Way B.	
313057	NX4 綜合鋁柱包	NX4 Mixed posts pack	
313058	NX4尾軸	NX4 Tail Output Shaft	
313059	NX4 横軸	NX4 Spindle Shaft	
313060	NX4主軸組(8x135mm)	NX4 Main Masts(8x135mm)	
313061	NX4 拉桿組(2x72mm)x1(2x225mm)x1	NX4 Push Rod Set(2x72mm)x1(2x225mm)x1	
313063	NX4 尾後拉桿(2x472mm)	NX4 Tail back pushrod(2x472mm)	
313064	NX4 CNC軸傳動尾管總成(電鍍黑)	NX4 Torque Tube Tail Boom Assembly (Black anodized)	
313065	NX4 支撐桿(亮銀)	NX4 Tail Boom Support (Silver anodized)	
313066	NX4 CNC尾傳動軸桿組(適用425mm樂)	NX4 CNC Torque Tube with bearing(for 425mm blades)	

313067 NX4 尾管(電鍍黑)	NX4 Tail Boom (Black anodized)		
313068 NX4 橫軸橡皮墊(硬度95)	NX4 Damper rubber (Hardness 95)		
313069 NX4 橫軸橡皮墊(硬度75)	NX4 Damper rubber (Hardness 75)		
313070 NX4 拉桿座	NX4 Rudder Control Guide		
313071 NX4 尾管夾	NX4 Tail Support Clamp		
313072 NX4 伺服機固定座	NX4 Servo mount		
313073 NX4 風扇座	NX4 Fan mount		
313074 NX4 風扇	NX4 Fan		
313075 NX4 油箱(220cc)	NX4 Fuel tank(220cc)		
313077 NX4 尾舵角片	NX4 Tail Pitch Control Lever Set		
313078 NX4 滑橇組(亮銀)	NX4 Skid Set(Silver anodized)		
313080 NX4 高剛性支撐架組	NX4 High Rigidity Brace Set		
313081 NX4 尾軸傳動齒輪包	NX4 Torque Tube Drive Gear Set		
313082 尾軸傳動齒輪包	Torque Tube Drive Gear Set		
313083 NX4 61T齒輪	NX4 61T Gear		
313084 NX4 120T主齒盤	NX4 120T Main Gears		
313086 NX4 61T齒輪組	NX4 61T gear set		
313090 NX4 離合器來令片	NX4 Clutch Liner		
313450 NX4 玻纖噴漆座艙組	NX4 FRP painted canopy		
313500 NX4 碳纖尾旋翼(77mm)	NX4 CF Tail Rotor Blade Set(77mm)		
313501 NX4 碳纖尾翼組	NX4 Fin and Tail(CF)		
813502 NX4 碳纖機身側板(1.6mm)	NX4 CF Main Frame(1.6mm)		
313503 NX4 碳纖陀螺儀座及強化板組(1.6mm)	NX4 CF Mounts for electronics and Stiffener Set (1.6mm)		
313600 碳纖槳 (425L-CFA)	CF main blades (425L-CFA)		
313601 NX4 尾旋翼(70mm)	NX4 Tail Rotor Blade Set(70mm)		
803726 軸承(3x8x3)x4	B. Pack(3x8x3)x4		
803729 軸承(5x11x4)x4	B. Pack(5x11x4)x4		
803730 軸承(8x16x5)x2	B. Pack(8x16x5)x2		
803732 軸承(6x13x3.5)x4	B. Pack (6x13x3.5)x4		
803733 軸承(6x13x5)x4	B. Pack (6x13x5)x4		
803734 止推軸承包(T6x12x4.5)x2	Thrust B. (T6x12x4.5)x2		
803735 拉桿頭(4.8mm)	Ball Links Pack(4.8mm)		
805105 止推軸承包(T4x9x4)x2	Thrust B. Pack(T4x9x4)x2		
805106 軸承(4x7x2.5)x4	B. Pack (4x7x2.5)x4		
805107 軸承(3x6x2.5)x4	B. Pack(3x6x2.5)x4		

805108	軸承(12x18x4)x3	B. Pack (12x18x4)x3
805109	軸承(8x14x4)x3	B. Pack (8x14x4)x3
810002	NX4 沉頭墊片組 陽極亮紅(適用M3螺絲)x15	NX4 Countsunk Washers (for M3 Machine Screw)x15
810003	止滑螺帽(N3x5.5L)x20	Nylon Lock Nut (N3x5.5L)x20
810004	NX4 墊片包	NX4 Washer Pack
833014	機械螺絲(M3x14)x10個(400級 2槳旋翼頭用)	Machine Screw (M3x14)x10pcs(for 400 class 2Blade Rotor Head)
842005	內六角螺絲(M2X5)x20個	Socket Head Cap Screw(M2x5)x20pcs
842010	內六角螺絲(M2x10)x10個(100級-250級 2獎旋翼頭用)	Socket Head Cap Screw(M2x10)x10pcs (for 100~250 class 2Blade Rotor Head)
842012	內六角螺絲(M2x12)x10個(100級-250級3槳旋翼頭用)	Socket Head Cap Screw(M2x12)x10pcs (for 100~250 class 3Blade Rotor Head)
842016	內六角螺絲包-黑色(M4x10)x10個	Socket Head Cap Screw - Black (M4x10)x10pcs
842017	內六角皿頭螺絲包-黑色(M3x6)x10個	Socket Countersunk Screw - Black (M3x6)x10pcs
842018	半圓頭內六角螺絲包-黑色(M3x5)x10個	Socket Head Button Screw - Black (M3x5)x10pcs
842019	半圓頭內六角螺絲包-黑色(M3x7)x10個	Socket Head Button Screw - Black (M3x7)x10pcs
842020	半圓頭內六角螺絲包-黑色(M3x8)x10個	Socket Head Button Screw - Black (M3x8)x10pcs
842021	半圓頭內六角螺絲包-黑色(M3x10)x10個(半牙)	Socket Head Button Screw - Black (Semi)
842022	半圓頭內六角螺絲包-黑色(M3x18)x10個	Socket Head Button Screw - Black (M3x18)x10pcs
842023	內六角螺絲包-黑色(M3x12)x10個	Socket Head Cap Screw - Black (M3x12)x10pcs
842024	內六角螺絲包-黑色(M2.6)	Socket Head Cap Screw - Black (M2.6)
842025	內六角螺絲包-黑色(M3x6)x10個	Socket Head Cap Screw - Black (M3x6)x10pcs
842026	半牙內六角螺絲包-黑色(M3x16)x10個	Semi-threaded Socket Head Cap Screw - Black (M3x16)x10pcs
842027	內六角螺絲包-黑色(M3x22)x10個	Socket Head Cap Screw - Black (M3x22)x10pcs
842028	內六角止付螺絲包-黑色(M3x12)x10個	Socket Set Screw (M3x12)x10pcs
842029	內六角止付螺絲包-黑色(M3x3)x10個	Socket Set Screw (M3x3)x10pcs
849001	GAUI 30級排氣管	GAUI 30 Class Muffler
850370	GAUI 引擎(MAX 37SZ-H)	GAUI Engine(MAX 37SZ-H)
883551	不銹鋼(4.8mm)球頭組	Stainless (4.8mm) Balls
883553	不鏽鋼連桿組 (2x31mm)x2(2x23.5mm)x3	Main Blade Linkage Rod (2x31mm)x2(2x23.5mm)x3
910010	主翼支撐墊(H425&X4&X5&X7用)	Main Blade Holder (for H425&X4&X5&X7)
910030	魔術東帶 1x20cm(6件組)	Cable Tie with Touch Fastener 1x20cm(Set of 6)
910031	魔鬼氈(白)4個	Velcro (White)x4pcs



GAUI

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